

Technical data

BSTA 410.

BSTA 410-110

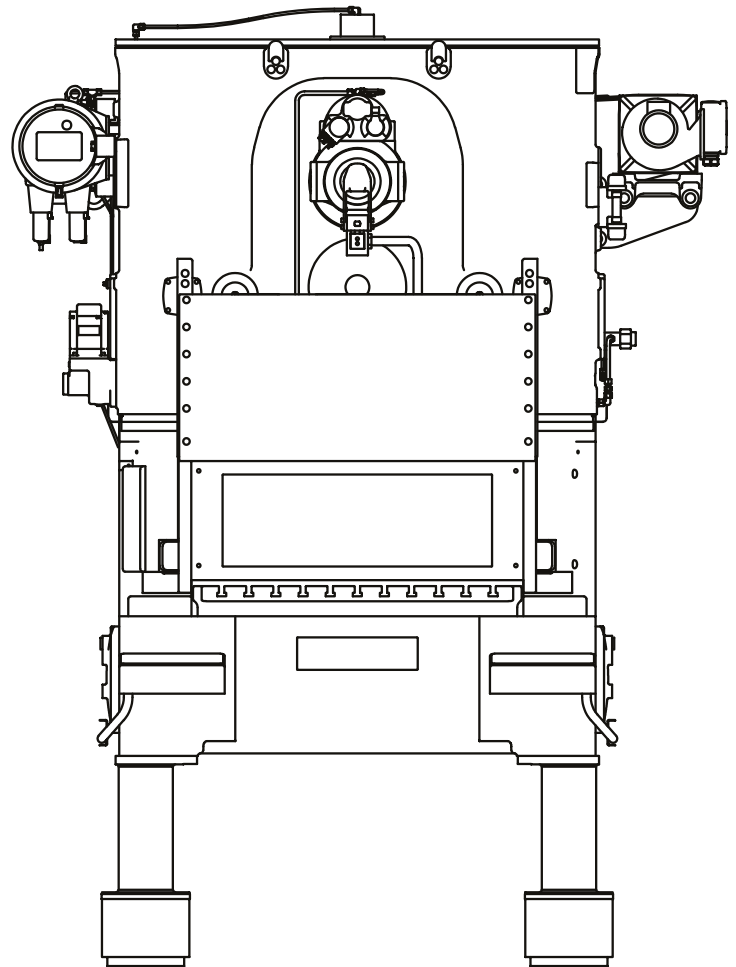
Press force		kN	410
Tool loading area	L - R	mm	1100
Speed	Min.	spm	100
- Adjustable stroke	Max.	spm	1600
Mains voltage (EN 60204) ^{A)}		V	400
Mains frequency (EN 60204) ^{A)}		Hz	50/60
Connected load ^{B)}	Max.	kVA	86
Control voltage		VDC	24
Drive power of main motor		kW	28
Compressed air connection	Min.	bar	7
R 1/2"	Max.	bar	10
Adjustable stroke (standard) ^{A)}		mm	8/13/16/
- Stroke lengths		mm	19/25/32/
		mm	38/44/47
Fixed stroke ^{A)}	Max.	mm	64
Ram adjustment		mm	64
Shut height	Min.	mm	214,5
(according to stroke)	Max.	mm	298
Bolster area	L - R	mm	1080
	F - B	mm	650
	Height ^{C)}	mm	1266
Ram area	L - R	mm	980
	F - B	mm	420
Strip inlet height	Min.	mm	60
	Max.	mm	140
Strip inlet width	Max.	mm	250
(machine)			
Base plate opening	L - R	mm	1060
	F - B	mm	200

DIMENSIONS^{D)}

Press (standard strip feed unit)	L - R	mm	2369
- With semi-automatic stroke adjustment	F - B	mm	1263
	Height	mm	3200
	Weight (app.)	kg	8850

STRIP FEED UNIT

Standard	BBV 191
Variations	BBV 180
	BSV 75
	BSV 170
	BSV 300
	BZV 61



^{A)} Options on request.

^{B)} Incl. standard sockets for peripheral equipment.

^{C)} Above floor level.

^{D)} Without electrical cabinet, oil cooler and peripheral equipment.
Subject to change.